

# Injection System VME basic

for post-installed rebar connection



**Reinforcement Bars BST 500 S**



**Tension Anchor ZA**



**Cartridge VME basic 440**  
Side-by-side cartridge  
Content: 440 ml



**Cartridge VME basic 585**  
Side-by-side cartridge  
Content: 585 ml



## Description

The Injection System VME basic also has the European Technical Assessment for post-installed rebar connection. Reinforcement Bars with diameters from 8 mm to 40 mm as well as tension anchors from M12 to M24 with a setting depth of up to 2 m can be fixed. The required drill holes can be created by hammer drilling, suction drilling or diamond drilling.

By using the hollow drill bit SB the drilling dust is sucked off during drilling directly at the point of origin. This reduces pollution and dust load of the respiratory tract to a minimum. Subsequent well cleaning - brushing and blowing out - is also no longer necessary.

## Advantages

- Long processing time, therefore ideal for large embedment depths and for high temperatures
- Wide range of application, as up to 40 mm rebar diameter allowed
- Drill hole creation with hammer drill, compressed air drill or hollow drill bit
- When using the hollow drill bit SB the subsequent cleaning of the borehole is not necessary
- Approved for installation in dry and wet concrete
- Approved for use under fire exposure
- Opened cartridges can be reused with a new static mixer
- Tie rods ZA with connecting thread M12 - M24 can be supplied in individual lengths on request

## Applications for post-installed rebar connection:

Subsequent connection of stairs, balconies, walls or columns, closing of wall and ceiling openings

## Application examples tension anchor:

Anchoring of railing posts and of supports subject to bending loads, anchoring of cantilevered components

## Injection Cartridge VME basic



- Long processing time
- No shrinkage

Description	Ref. No.	Content ml	Content of master box pcs.	Weight per master box kg	Weight per piece kg
Cartridge VME basic 440	28258143	440	12	9,79	0,78
Cartridge VME basic 585	28258343	585	12	12,28	1,02
Static mixer VM-XHP	28305301	-	12	0,18	0,01

One static mixer VM-XHP comes with each cartridge

## Curing Time Injection Adhesive VME basic

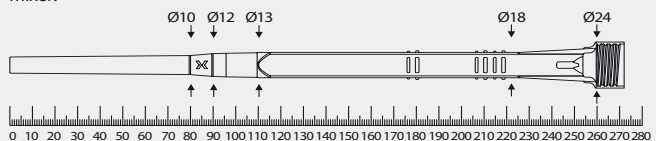
- Cartridge temperature when installing +5°C to +40°C

Temperature (°C) of the base material	maximum working time	minimum curing time	
		dry base material	wet base material
+5°C to +9°C	80 min	60 h	120 h
+10°C to +14°C	60 min	48 h	96 h
+15°C to +19°C	40 min	24 h	48 h
+20°C to +24°C	30 min	12 h	24 h
+25°C to +34°C	12 min	10 h	20 h
+35°C to +39°C	8 min	7 h	14 h
+40°C	8 min	4 h	8 h

## Usable length static mixer VM-XHP

Drill holes must always be filled from the bottom of the hole to ensure no air pockets are trapped in the adhesive. This is only possible when the tip of the mixing nozzle reaches the very bottom of the drill hole before injecting the adhesive. If the mixing nozzle does not reach the bottom of the drill hole, a mixer extension tube must be used.

Outer diameter mixer:



# Accessories Injection System VME basic for post-installed rebar connection

Rebar Ø	Tension Anchor	Drill Bit Ø	Blow-out pump / Air gun <sup>1)</sup>	Cleaning brush RB <sup>1)</sup>	Retaining washer VM-IA <sup>2)</sup>	Extension tube <sup>2)3)</sup>	Maximum permissible drilling depth for dispenser		
							VM-P 585 Standard, VM-P 585 Profi, VM-P 585 Akku	VM-P 585 Pneumatic	VM-P 585 Pneumatic
mm		mm					mm	mm	mm
8		10	VM-ABP 200	RB 10 M6		VM-XE 10	250	250	250
8		12	VM-ABP 200 DLS with RS, RS25	RB 12 M6 RB 12 M8		VM-XE 10	700	800	800
10		12	VM-ABP 200 DLS with RS, RS25	RB 12 M6 RB 12 M8		VM-XE 10	250	250	250
10		14	VM-ABP 200 DLS with RS, RS25	RB 14 M6 RB 14 M8	VM-IA 14	VM-XE 10	700	1000	1000
12	ZA-M12	14	VM-ABP 200 DLS with RS, RS25	RB 14 M6 RB 14 M8	VM-IA 14	VM-XE 10	250	250	250
12	ZA-M12	16	VM-ABP 200 / 1000 DLS with RS, RS25	RB 16 M6 RB 16 M8	VM-IA 16	VM-XE 10	700	1300 <sup>1)</sup>	1200 <sup>1)3)</sup>
14		18	VM-ABP 200 / 250 / 500 / 1000 DLS with RS, RS25	RB 18 M6 RB 18 M8	VM-IA 18	VM-XE 10 VM-XLE 16	700	1300 <sup>1)</sup>	1400 <sup>1)3)</sup>
16	ZA-M16	20	VM-ABP 200 / 250 / 500 / 1000 DLS with RS, RS25	RB 20 M6 RB 20 M8	VM-IA 20	VM-XE 10 VM-XLE 16	700	1300 <sup>1)</sup>	1600 <sup>1)3)</sup>
20	ZA-M20	25 <sup>4)</sup>	VM-ABP 250 / 500 / 1000 DLS with RS, RS25	RB 25 M8 <sup>4)</sup>	VM-IA 25	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
22		28	VM-ABP 250 / 500 / 1000 DLS with RS, RS25	RB 28 M6	VM-IA 28	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
24/25	ZA-M24	32	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 32 M6 RB 32 M8	VM-IA 32	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
28		35	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 35 M6 RB 35 M8	VM-IA 35	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
32		40	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 40 M6	VM-IA 40	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
34		40	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 40 M6	VM-IA 40	VM-XE 10 VM-XLE 16	500	1000	2000 <sup>1)3)</sup>
36		45	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 45 M6	VM-IA 45	VM-XE 10 VM-XLE 16		1000	2000 <sup>1)3)</sup>
40		55	VM-ABP 250 / 500 / 1000 DLS with RS, RS35	RB 55 M6	VM-IA 55	VM-XE 10 VM-XLE 16		1000	2000 <sup>1)3)</sup>
<b>See page</b>			<b>178</b>	<b>179</b>	<b>181</b>	<b>180</b>	<b>181 / 182</b>	<b>182</b>	<b>182</b>

<sup>1)</sup>When using the hollow drill SB the subsequent cleaning of the borehole is not necessary (drill-Ø d<sub>0</sub> ≤ 40 mm, drill hole depth h<sub>1</sub> ≤ 1.000 mm)

<sup>2)</sup>If the static mixer does not reach the bottom of the borehole (see usable length of static mixer), a extension tube must be used. From a drill-Ø d<sub>0</sub> ≥ 14 mm, retaining washer and extension tube must be used for horizontal and overhead installation and for drill hole depths > 240 mm.

<sup>3)</sup>From an anchoring depth of l<sub>v</sub> > 1300 mm only the mixer extension VM-XLE 16 is permitted

<sup>4)</sup>Hammer- or suction drilling. Pneumatic drilling: drill-Ø 26, Cleaning Brush RB 26 M6



## Extract from Permissible Service Conditions of European Technical Assessment ETA-21/0788 for post-installed Rebar Connections with VME basic

Design values of the bond stress f<sub>bd,PIR</sub> for the drilling methods hammer drilling, pneumatic drilling and suction drilling.<sup>1)</sup>

Rod diameter		Ø8	Ø8	Ø10	Ø10	Ø12	Ø12	Ø14	Ø16	Ø20	Ø22	Ø24	Ø25	Ø28	Ø32	Ø34	Ø36	Ø40	
Tension Anchor ZA / threaded stud		ZA M12      ZA M16      ZA M20      ZA M24																	
Drill hole diameter	d <sub>0</sub> [mm]	10	12	12	14	14	16	18	20	25	28	32	32	35	40	40	45	55	
Design value of bond strength <sup>1)</sup> f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]																			
Concrete strength	C12/15	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,6	1,5	1,5	
	C16/20	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	2,0	1,9	1,8	
	C20/25 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,3	2,2	2,1	
	C25/30 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,7	2,6	2,6	2,5	
	C30/37 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	3,0	2,9	2,9	2,8	
	C35/45 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,4	3,3	3,3	3,1	
	C40/50 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,7	3,6	3,6	3,4	
	C45/55 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	4,0	3,9	3,8	3,7	
	C50/60 <sup>1)</sup>	f <sub>bd,PIR</sub> [N/mm <sup>2</sup> ]	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,3	4,2	4,1	4,0	
<b>Installation parameters reinforcing steel B500B</b>																			
Amount of adhesive /100 mm setting depth	[ml]	4,16	8,46	5,07	10,12	5,97	11,78	13,44	15,09	23,11	30,4	44,65	40,03	44,22	57,32	44,88	72,11	138,47	
<b>Installation parameters Tension Anchor ZA</b>																			
Tension Anchor ZA / threaded stud		ZA M12      ZA M16      ZA M20      ZA M24																	
Clearance hole in the fixture	d <sub>f</sub> [mm]	14      18      22      26																	
Effective setting depth	l <sub>v</sub> [mm]	according to static calculation																	
Installation torque	T <sub>inst</sub> ≤ [Nm]	50      100      150      150																	
Width across nut	SW [mm]	19      24      30      36																	
Amount of adhesive /100 mm setting depth	[ml]	11,78      15,09      23,11      44,65																	
<b>Different tension anchors see page</b>							<b>176</b>	<b>176</b>	<b>176</b>	<b>on request</b>									

<sup>1)</sup>For design values of bond stress f<sub>bd,PIR</sub> for diamond drilling see ETA-21/0788

<sup>2)</sup>The values for f<sub>bd,PIR</sub> are valid for good bonding conditions according to EN 1992-1-1:2004

### Installation

